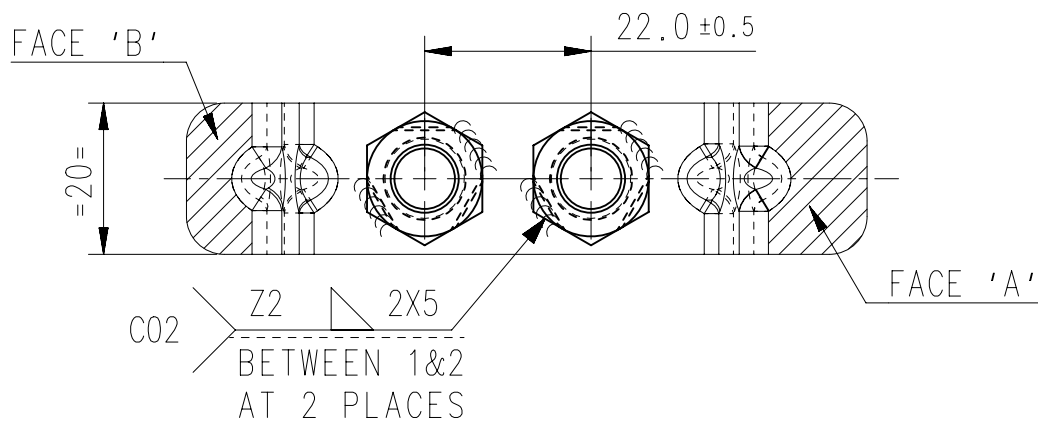
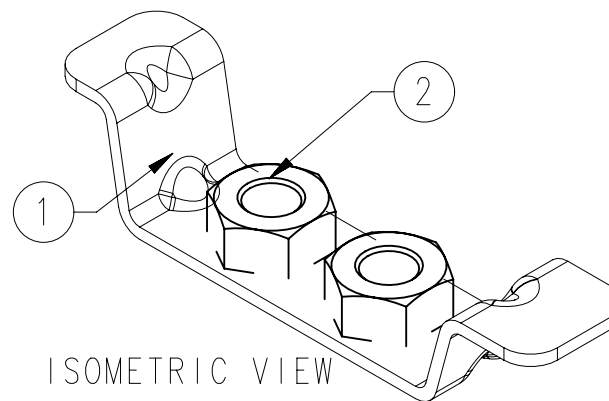


NOTE:-

1. PART MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFACTIONS, THAT MAY AFFECT OR FUNCTION OF THE PART.
2. PART MUST BE FREE OF STRETCHING, SCORING MARKS AND WRINKLE.
3. UNSPECIFIED THICKNESS SHOULD BE ONE METAL THICK.
4. FACE 'A' , 'B' & 'C' SHOULD BE FREE FROM WELD SPLATTER.
5. THE IGES/IDEAS GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART.
6. "*" MARKED MATERIAL TO BE CONFIRMED BEFORE WELDING.



WELDING TABLE

WELDING BETWEEN	WELDING LENGTH
	Z2
1&2	20

TOTAL WEDING LENGTH(Z2) = 20mm AS PER PS 608

BOM:-

S.NO	PART NO	PART NAME	MATERIAL	QTY	WT/Kg
1.	007543551C2	FENDER SUPPORTING BRACKET	MM11D, 2.0mm THK AS PER G 00 0169	1	0.032
2.	-STD-	M8 WELD NUT	CLASS - 8, AS PER IS: 1367 *	2	0.005

<SC> :SIGNIFICANT CHARACTERISTICS ▽:CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS											
L	IN mm.	OVER	0.5	3	6	30	120	400	1000	2000	
		UPTO	3	6	30	120	400	1000	2000	4000	
f	FINE	(X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-	
m	MEDIUM	(X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	
c	COARSE	(X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4	
v	VERY COARSE	(X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8	
ANGULAR	IN deg.	LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.									
		OVER	-	10	50	120	400	-			
f	FINE	(X.XXX)	±1°	±0°30'	±0°20'	±0°10'	±0°5'				
m	MEDIUM	(X.XX)	±1°30'	±1°	±0°30'	±0°15'	±0°10'				
c	COARSE	(X.X)	±3°	±2°	±1°	±0°30'	±0°20'				
v	VERY COARSE	(X)	±3°	±2°	±1°	±0°30'	±0°20'				

PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A4

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION
KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO :

PART NO. :

ER14C0002710

AA 007543552C92

PART NAME :

FENDER SUPPORTING BRACKET ASSEMBLY

MATERIAL :

SEE BOM

HEAT TREATMENT :

CAD ENGG. KS 04/02/13 FIRST USED TRCR. MODEL M-STAR

DESIGNER AVA 04/02/13 SCALE 1:1

CHECKER OVK 04/02/13 SHEET 1 OF 1

APPR.BY RNM 04/02/13 UNIT QTY. : 1

ALL DIMENSIONS ARE IN mm. CHECK DRG WITH LATEST CHANGE No 0

ER14C0002710	AB1	PRODUCTION RELEASE	AVA	OVK	DHM	10/7/14
	AB	NOTE UPDATED AS PER CDMM FEEDBACK				
ECN13P 015356	AA	PART NO 007543552C92 WAS 007543552C91, SN 1 MODIFIED & SEPARATE DRAWING MADE, SN2 WAS M8 HEX NUT	AVA	OVK	RNM	12/2/13
E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR. DATE